



WavePro LT Busway





GE

GE is a diversified organization covering a myriad of market segments, including infrastructure, finance and media. From energy, water, transportation and health to access to money and information, GE serves customers in more than 100 countries and employs more than 300,000 people worldwide.

The company traces its beginnings from Thomas A. Edison, who established the Edison Electric Light Company in 1878. In 1892, a merger of Edison General Electric Company and Thomson-Houston Electric Company created the General Electric Company. GE is the only company listed in the Dow Jones Industrial Index today that was also included in the original index in 1896.

Industrial Solutions

GE Industrial Solutions, a division of GE Energy, is a global leading provider in power distribution, offering a wide range of products which include medium and low voltage power distribution equipment and components, and motor & control systems that are safe, reliable and offer high performance. Its innovative solutions can improve energy efficiency and environmental impact in power plants, power grids, oil & gas, mining, data center, overseas EPC, industrial manufacturing, rail transportation, commercial buildings, residential houses, renewable energy and many other industries.



GE is one of the worldwide partners of the Olympic Games. In 2008, GE assisted Beijing with this tremendous event, which was unprecedented in scale and first-class in its use of science and technology, offering a series of innovative solutions and products for around 400 Olympic infrastructure projects, covering fields in electricity distribution, lighting, security, water processing, benefiting some 37 Olympic venues and 168 commercial buildings. GE also brought its experiences to the 2010 Expo in Shanghai, Asia Games in Guangzhou, Vancouver Olympic Games and will continue through to the London 2012 Olympic Games.



WORLDWIDE PARTNER





PROUD PARTNER







WORLDWIDE PARTNER

WORLDWIDE PARTNER



Interbrand Creating and managing brand value^w 2011 Best Global Brand

FINANCIAL TIMES 2008 World's Most Respected Companies

BusinessWeek

2010 World's Most Innovative Companies

BARRON'S (BARRON'S) 2009 World's Most Respected Companies



2007 World's Best R&D Companies

WavePro LT Busway

Contents

General Introduction

GE

GE Industrial Solutions

WavePro LT Busway

| Product Overview ······02 |
|---|
| WavePro LT Busway Introduction04 |
| Features of WavePro LT Busway ······06 |
| Busway versus Cable · · · · · · · · · · · · · · · · · · · |
| Electrical Data ·····10 |
| Physical Data12 |
| Accessories ······28 |
| Installation ······30 |
| Ordering Information |
| Busway Phase Sequence and Color33 |
| WavePro LT Catalogues |



Product Overview

With the booming of the U.S. automobile industry in the last century, the world's earliest busway products born in the 1940s, which is the first generation of busway products developed by General Electric Company - steel housing LVD busway.

In 1989, GE developed an innovative new product - Spectra Series Busway, which became a milestone in busway history and the creator of a new industry standard. It was the first time aluminum housing and epoxy insulating material had been used in busway design.

GE low voltage busway have complete product lines, including power busway, lighting busway etc. GE busway system complies with UL, NEMA and IEC standards.

All four global R&D centers co-operate in global technolgy and process for the busway system development to maintain a leading position in industry.

Spectra Series[™]

GE Spectra Series[™] is a high performance, sandwich type busway product line featuring GE's unique Blue Coat epoxy insulation which provides the industries longest insulation life of more than 50 years. GE Spectra Series[™] uses a lightweight Aluminum housing that is optimized for effective heat dissipation. New Joint Guard Protection System dynamically indicates proper joint tension through color for easy installation and maintenance. The product is leading in US and South-east Asia market.









Spectra Series Busway Manufacturing center in Selmer, USA

WavePro LT busway

The WavePro LT busway launched by GE considering the specific characteristic of Asia-Pacific market. Using the latest design, it has superior performance. Rated working voltage up to 415V, rated insulation voltage up to 690V, and rated working current 100-5000A.

With low magnetic material housing, WavePro LT busway system can effectively reduce the eddy current hysteresis loss. The conductors, made from high conductivity copper or aluminum, will deliver a superior performance. It is particularly suitable for applications of high-rise commercial buildings, industrial plants and acts as an important part of the high-performance power distribution system:

WavePro LT busway system provides 100% or 200% neutral busbar, which can meet

with the requirements of power system with high level of harmonic. The all-aluminum housing of WavePro LT busway provides perfect ground path. WavePro LT busway system has a variety of protection class such as IP40 the IP42, IP54 and IP65. Users can choose according to installation environment. Busway of different protection class can be freely combined.



• GE China Technology Center





WavePro LT Busway Introduction

Reference standards

| Complies with: | Certificates |
|----------------|--------------|
| IEC 60439-1 | KEMA KEUR |
| IEC 60439-2 | CCC |
| GB 7251.1 | |
| GB 7251.2 | |



Production facility

WavePro LT busway factory has the first class equipment capacity and industry-leading CNC machining equipment such as bronze welding robots, automated assembly lines, GEMA automatic powder coating system, busbar profiles CNC machining centers made in Germany. Advanced technology delivers short lead times.



• Strictly enforced and adopted the management system certifications such as ISO9001, ISO 14001 and OHSAS 18001



• Welding robot, to ensure stable and reliable welding quality



• Circular sawing machines made in Germany ensure the flat faying surface of the busbar. Advanced cutting and plating process brings the smoothness of conductor section



• Busbar profiles CNC machining centers made in Germany

Features of WavePro LT Busway











Light-weight aluminum alloy housing

- The housing is robust and reliable. The corrosion resistant, has been tested to withstand 1000 hours salt spray test
- The all-aluminum housing provides 50% capacity of ground path
- With low magnetic material housing, WavePro LT busway system can effectively reduce the eddy current hysteresis loss

Optimized structure design

- With the most concise structure design, WavePro LT busway has cut the unnecessary weight and improved reliability
- Compact "sandwich" design in whole length, which provides good heat dissipation performance without temperature bottleneck

Advanced conductor processing technology

• Advanced cutting and plating process brings the smoothness of conductor section, Overall plating of the conductor, including cross section, delivers a more comprehensive protection.

Reliable insulation

- The busbar is wholly wrapped with polyester film, which meets the requirements of RoHS and UL94
- Every busway length and fitting must pass the 3750Vac "hi-pot" test before leave the factory

Ease of installation

- WavePro LT busway offers removable joint, which is easy for installation and maintenance
- Large sized Belleville washers ensure even pressure on Contact area
- $\pm\,4\text{mm}$ per joint adjustable clearance allows for the expansion and contraction of busbar
- Unique temperature indicator can remind maintenance in case of system fault



Double-headed torque limiting joint bolt

- No special torque wrench is required. Only a 16mm wrench is used to fasten the fixed captive torque bolt. When the red indication disc falls off that indicates joint is properly tightened
- The bolt is reusable after the top head is broken off by using a standard torque wrench on the second bolt head
- The standard torque is 66 $\pm\,$ 5N $\cdot\,$ m

Safety Feature of the Bus Plug

- The rotary handle of plug on the top has clear ON/OFF indication
- The key lock mechanism is set for protecting the plug from maloperation and any unauthorized access
- Outlet covers prevent unintentional contact of the busbar
- Bus Plugs are automatically grounded on installation. Polarized engagement of the plug to the busway provides the installer with positive plug/phase alignment
- Bus plugs with rotary handle are provided with internal interlocking mechanisms to prevent their doors from being opened whilst energized, ensuring operational safety



GE Breakers

GE Record Plus[™] circuit breakers are provided as standard offering for bus plug. Record Plus[™] breakers have unique current limiting devices and integrated protection devices known as trip unit. They meet the needs of protection and isolation for low-voltage distribution lines.



IP Rating

A variety of shell protection classes meet different application environment requirements. For different application environments, WavePro LT busway provides many different options: IP40, IP42, IP54 and IP65.



Busway versus Cable

Installation shortcut:

Busway is quick and easy to install. Customer can save considerable cost by using busway as it takes only half the time to install when compared to cable.

Good heat dissipation:

Insulating layers of cables (core insulation and outer insulation) are insulating electrically as well as thermally, while busway use sandwich construction in whole length with totally enclosed housing. Heat disperses through conduction mode. Busway has superior heat dissipation performance compared to cable.

| ⊢ H=203mm → | |
|-------------|--|
| 2110mm | |

2000A, 3P4W



| Rated current (A) | Copper busbar 4W | Copper busbar 5W | Aluminium busbar 4W | Aluminium busbar 5W |
|----------------------|------------------------|------------------------|------------------------|------------------------|
| 100 | - | - | 8.8 | 9.2 |
| 160 | - | - | 8.8 | 9.2 |
| 200 | - | - | 8.8 | 9.2 |
| 250 | 13.4 | 14.4 | 8.8 | 9.2 |
| 400 | 13.4 | 14.4 | 9.9 | 10.3 |
| 500 | - | - | 11.0 | 11.5 |
| 630 | 14.8 | 15.9 | 12.0 | 12.7 |
| 800 | 17.4 | 18.8 | 14.1 | 15.0 |
| 1000 | 24.1 | 26.1 | 15.8 | 16.8 |
| 1250 | 27.9 | 30.5 | 18.9 | 20.1 |
| 1350 | - | - | 20.5 | 22.0 |
| 1600 | 34.4 | 37.8 | 23.5 | 24.3 |
| 2000 | 47.0 | 51.8 | 26.9 | 29.0 |
| 2500 | 59.3 | 65.5 | 33.4 | 34.9 |
| 3150 | 72.6 | 80.2 | 48.0 | 51.9 |
| 3800 | 85.7 | 94.8 | 57.9 | 62.8 |
| 4000 | 91.0 | 100.6 | 62.3 | 67.6 |
| 4500 | 114.6 | 126.9 | - | - |
| 5000 | 125.1 | 138.6 | - | - |

Weight: (kg/m)

Size: mm

table.8-1

WavePro LT busway dimension

WavePro LT busway weight

| Rated current (A) | Copper busbar (H) | Aluminium busbar (H) |
|-------------------|-------------------|----------------------|
| 100 | - | 88 |
| 160 | - | 88 |
| 200 | - | 88 |
| 250 | 88 | 88 |
| 400 | 88 | 98 |
| 500 | - | 108 |
| 630 | 93 | 118 |
| 800 | 103 | 138 |
| 1000 | 128 | 153 |
| 1250 | 143 | 183 |
| 1350 | - | 198 |
| 1600 | 168 | 218 |
| 2000 | 203 | 258 |
| 2500 | 263 | 308 |
| 3150 | 340 | 460 |
| 3800 | 390 | 550 |
| 4000 | 410 | 590 |
| 4500 | 500 | - |
| 5000 | 540 | - |

table.8-2

Typical application of cable and busway

Below are the drawings to show the differences of typical application between cable and busway system. Cable system requires one separate cable for each power terminal. Busway system uses a main power supply busway and separates the current close to the power terminal. It saves installation space and makes whole system more safe.



Performance and price comparison of busway and cable

| Item | Description | Busway | Cable |
|------|--|--|--|
| 1 | From transformer to incoming cubicle | Max current of busway is up to 5000A, and can match transformers up to 2.5MVA. Busway is 100% load rated in its own housing with ground. | Higher currents require additional cables per phase, installed in separate housings and derating. Additional cable ground is required. |
| 2 | Power supply control of multistage buildings | Riser busways for distributed power to each floor enables reduced switchboard sizing. | Multiple circuits are required for each floor resulting larger riser space and multiple MCCB's in the main switchboard. |
| 3 | Life | 20~30 years | 15~20 years |
| 4 | Alteration loss rate | 10~20% | 70~80% |
| 5 | Occupying area | Reduced size | Large cable tray sizing |
| 6 | Mechanical strength | Strong mechanical strength, high protection degree, applicable for large span installation. | Cable tray must be added. |
| 7 | Feature and dimension | Customized color, small volume, sandwich configuration. | Large volume |
| 8 | Current branch | Offering multi plug outlets for plug to increase branch circuits without disconnecting power supply, easy installation. | Main power supply and cable must be disconnected. |
| 9 | Installation and maintenance | Easy installation and disassembly, positive to do electric check for branch circuit without disconnecting main power supply. | The main power supply has to be disconnected down when checking either of the branch circuit. |

table.9-1

Wave Pro LT

Electrical Characteristics

Short-circuit current ratings

The WavePro LT busway design provides predictable, consistent strength and high short-circuit ratings.

WavePro busway is third party certified by KEMA to be in compliance with IEC60439-1 and-2 short circuit withstand test for 1 second.

Copper conductor

| Rated current (A) | Rated short-time withstand current (kA) | Rated peak withstand current (kA) |
|----------------------|--|-----------------------------------|
| 250~800 | 30 | 63 |
| 1000~1600 | 50 | 105 |
| 2000~2500 | 65 | 143 |
| 3150~5000 | 100 | 220 |
| | | |

lcw@1s

Aluminium conductor

| Rated current (A) | Rated short-time withstand current (kA) | Rated peak withstand current (kA) |
|----------------------|--|--------------------------------------|
| 100~250 | 10 | 17 |
| 400~500 | 20 | 40 |
| 630~800 | 30 | 63 |
| 1000~2500 | 50 | 105 |
| 3150~4000 | 80 | 176 |
| | | |

lcw@1s

Rated current le (%)

Ambient temperature's influence on application

Within the ambient temperature of 40°C, WavePro LT busway system can continuously operate at rated current while the maximum housing temperature rise won't exceed 55 K.

If the busway is intended to be continually operated at higher ambient temperature, it should be derated first, i.e. the busway current carrying capacity = rated current x de-rating factor. (As shown in tables)

| Ambient temperature (°C) | Factor |
|--------------------------|--------|
| 40 | 1.00 |
| 45 | 0.95 |
| 50 | 0.90 |
| 55 | 0.85 |
| 60 | 0.80 |
| 65 | 0.74 |
| 70 | 0.67 |
| | |



Ambient temperature, 24h average temperature (°C)

Resistance, reactance, impedance and voltage drop

WavePro LT busway has low voltage-drop values. Minimum reactance (X) is due to very close bar spacings (sandwiched construction) and a non-magnetic housing. Values shown are identical for plug-in and feeder.

Copper

| Patod | Rated short- | Rated peak | 20°C | 20°C Full load/Steady-state (50Hz) | | | | | | | |
|---------|--------------------------------|---------------------------|------------|------------------------------------|-------------|-----------|----------|------------------------------|---------------------------|--------------------------------------|----------|
| current | time tolerant current (Icw) | tolerant current (Ipk) | Resistance | Resistance | Reactance | Impedance | Lii | Voltage Dro ne-to-Line (' | op-Concenti V/m) @ 100 | ated Load [®] % Rated Lo | o ad |
| Α | kA/s | kA | (| 10 ⁻⁶ Ω/m, Lin | e-to-Neutra |) | cosφ=0.6 | cosφ=0.7 | cosφ=0.8 | cosφ=0.9 | cosφ=1.0 |
| 250 | 30 | 63 | 104.0 | 114.4 | 35.3 | 119.7 | 0.042 | 0.046 | 0.049 | 0.051 | 0.050 |
| 400 | 30 | 63 | 104.0 | 114.4 | 35.3 | 119.7 | 0.067 | 0.073 | 0.078 | 0.082 | 0.079 |
| 630 | 30 | 63 | 89.6 | 116.1 | 32.1 | 120.5 | 0.104 | 0.114 | 0.122 | 0.129 | 0.127 |
| 800 | 30 | 63 | 70.5 | 92.8 | 27.4 | 96.8 | 0.108 | 0.117 | 0.126 | 0.132 | 0.129 |
| 1000 | 50 | 105 | 47.1 | 56.1 | 20.7 | 59.8 | 0.087 | 0.093 | 0.099 | 0.103 | 0.097 |
| 1250 | 50 | 105 | 40.5 | 47.4 | 18.3 | 50.8 | 0.093 | 0.100 | 0.106 | 0.110 | 0.103 |
| 1600 | 50 | 105 | 32.1 | 41.4 | 15.7 | 44.3 | 0.104 | 0.111 | 0.118 | 0.122 | 0.115 |
| 2000 | 65 | 143 | 25.0 | 28.0 | 12.5 | 30.6 | 0.093 | 0.099 | 0.104 | 0.106 | 0.097 |
| 2500 | 80 | 176 | 18.8 | 23.9 | 10.7 | 26.2 | 0.099 | 0.105 | 0.111 | 0.113 | 0.103 |
| 3150 | 100 | 220 | 14.4 | 18.1 | 9.5 | 20.5 | 0.101 | 0.106 | 0.110 | 0.112 | 0.099 |
| 3800 | 100 | 220 | 12.4 | 15.7 | 6.5 | 17.0 | 0.096 | 0.103 | 0.109 | 0.112 | 0.104 |
| 4000 | 100 | 220 | 11.7 | 15.0 | 6.3 | 16.3 | 0.097 | 0.104 | 0.110 | 0.113 | 0.104 |
| 4500 | 100 | 220 | 9.4 | 11.5 | 5.4 | 12.7 | 0.088 | 0.093 | 0.097 | 0.099 | 0.090 |
| 5000 | 100 | 220 | 8.7 | 10.9 | 5.0 | 11.9 | 0.091 | 0.097 | 0.101 | 0.104 | 0.094 |

table.11-1

Aluminium

| Patod | Rated short- | Rated peak | 20°C | Full load/Steady-state (50Hz) | | | | | | | |
|---------|--------------------------------|---------------------------|------------|-------------------------------|--------------|-----------|----------|------------------------------|--------------------------|--------------------------------------|----------|
| current | time tolerant current (Icw) | tolerant current (Ipk) | Resistance | Resistance | Reactance | Impedance | Lii | Voltage Dro ne-to-Line (' | p-Concenti V/m) @ 100 | ated Load [®] % Rated Lo | ad |
| Α | kA/s | kA | (| 10 ⁻⁶ Ω/m, Lin | e-to-Neutral |) | cosφ=0.6 | cosφ=0.7 | cosφ=0.8 | cosφ=0.9 | cosφ=1.0 |
| 100 | 10 | 17 | 171.3 | 187.9 | 35.3 | 191.2 | 0.024 | 0.027 | 0.030 | 0.032 | 0.033 |
| 160 | 10 | 17 | 171.3 | 187.9 | 35.3 | 191.2 | 0.039 | 0.043 | 0.048 | 0.051 | 0.052 |
| 200 | 10 | 17 | 171.3 | 187.9 | 35.3 | 191.2 | 0.049 | 0.054 | 0.059 | 0.064 | 0.065 |
| 250 | 10 | 17 | 171.3 | 187.9 | 35.3 | 191.2 | 0.061 | 0.068 | 0.074 | 0.080 | 0.081 |
| 400 | 30 | 63 | 129.9 | 148.7 | 29.5 | 151.6 | 0.078 | 0.087 | 0.095 | 0.102 | 0.103 |
| 500 | 30 | 63 | 105.3 | 128.3 | 25.6 | 130.8 | 0.084 | 0.093 | 0.102 | 0.110 | 0.111 |
| 630 | 30 | 63 | 89.0 | 108.8 | 22.8 | 111.1 | 0.091 | 0.101 | 0.110 | 0.118 | 0.119 |
| 800 | 30 | 63 | 69.0 | 84.0 | 19.1 | 86.2 | 0.091 | 0.100 | 0.109 | 0.116 | 0.116 |
| 1000 | 50 | 105 | 59.7 | 74.9 | 17.1 | 76.8 | 0.101 | 0.112 | 0.122 | 0.130 | 0.130 |
| 1250 | 50 | 105 | 47.6 | 60.3 | 14.5 | 62.0 | 0.103 | 0.114 | 0.123 | 0.131 | 0.130 |
| 1350 | 50 | 105 | 43.0 | 52.1 | 13.6 | 53.8 | 0.098 | 0.108 | 0.116 | 0.124 | 0.122 |
| 1600 | 50 | 105 | 36.7 | 44.7 | 12.1 | 46.3 | 0.101 | 0.110 | 0.119 | 0.126 | 0.124 |
| 2000 | 50 | 105 | 31.7 | 40.6 | 10.9 | 42.0 | 0.115 | 0.125 | 0.135 | 0.143 | 0.141 |
| 2500 | 50 | 105 | 25.2 | 30.8 | 9.1 | 32.1 | 0.111 | 0.121 | 0.130 | 0.137 | 0.133 |
| 3150 | 80 | 176 | 17.5 | 21.4 | 5.8 | 22.2 | 0.095 | 0.104 | 0.112 | 0.119 | 0.117 |
| 3800 | 80 | 176 | 14.3 | 17.5 | 5.0 | 18.2 | 0.096 | 0.104 | 0.112 | 0.118 | 0.115 |
| 4000 | 80 | 176 | 12.6 | 15.5 | 4.8 | 16.2 | 0.091 | 0.099 | 0.106 | 0.111 | 0.107 |

table.11-2

Note:

Straight lengths: Plug-in and feeder

Feeder busway has the minimum length of 400mm, and the maximum length of 3000mm. Other lengths can customize as needed. Plug-in busway has the minimum length of 1000mm, and the maximum length of 3000mm.

Plug-in busway has a flexible design with optional plug outlets on both sides. The minimum space between plugs is 600mm and up to 4 plug outlets may be fixed on each side of the 3-meter standard length. The customer may reserve plug outlets for extension in the future when changes occurs in terms of the equipment load or busway run.





fig.13-1

fig.13-2

| | | Copper | | Aluminum | | | |
|---------------|------|-------------|---------------|----------|-------------|---------------|------|
| Rated current | н | Approximate | Weight (kg/m) | Н | Approximate | Weight (kg/m) | fig. |
| (A) | (mm) | 4 Wire | 5 Wire | (mm) | 4 Wire | 5 Wire | |
| 250 | 89 | 13.4 | 14.4 | 89 | 8.8 | 9.2 | |
| 400 | 89 | 13.4 | 14.4 | 99 | 9.9 | 10.3 | |
| 500 | - | - | - | 109 | 11 | 11.5 | |
| 630 | 94 | 14.8 | 15.9 | 119 | 12 | 12.7 | |
| 800 | 104 | 17.4 | 18.8 | 139 | 14.1 | 15 | |
| 1000 | 129 | 24.1 | 26.1 | 154 | 15.8 | 16.8 | 13-1 |
| 1250 | 144 | 27.9 | 30.5 | 184 | 18.9 | 20.1 | |
| 1350 | - | - | - | 199 | 20.5 | 22 | |
| 1600 | 169 | 34.4 | 37.8 | 219 | 22.7 | 24.3 | |
| 2000 | 204 | 43.6 | 48.0 | 259 | 26.9 | 29 | |
| 2500 | 264 | 59.3 | 65.5 | 309 | 32.2 | 34.9 | |
| 3150 | 341 | 72.6 | 80.2 | 461 | 48 | 51.9 | |
| 3800 | 391 | 85.7 | 94.8 | 551 | 57.9 | 62.8 | |
| 4000 | 411 | 91.0 | 100.6 | 591 | 62.3 | 67.6 | 13-2 |
| 4500 | 501 | 114.6 | 126.9 | - | - | - | |
| 5000 | 541 | 125.1 | 138.6 | - | - | - | |

table.13-1

Fittings

WavePro LT busway system has a complete family of fittings to meet virtually all layout requirements using the compact minimum sizes. Special turns such as flat angles greater than 90° and crosses are also available. Each piece of busway is labeled to maintain proper phasing. All housing width and depth dimensions are identical to straight lengths.









gewise elbow fig.14-2

| Rated | Copper | | Alun | ninium |
|---------|--------|-----|------|--------|
| current | Minii | mum | Min | imum |
| (A) | L1 | L2 | L1 | L2 |
| 100 | - | - | 224 | 224 |
| 160 | - | - | 224 | 224 |
| 200 | - | - | 224 | 224 |
| 250 | 224 | 224 | 224 | 224 |
| 400 | 224 | 224 | 229 | 229 |
| 500 | - | - | 234 | 234 |
| 630 | 227 | 227 | 239 | 239 |
| 800 | 232 | 232 | 249 | 249 |
| 1000 | 244 | 244 | 257 | 257 |
| 1250 | 252 | 252 | 272 | 272 |
| 1350 | - | - | 279 | 279 |
| 1600 | 264 | 264 | 294 | 294 |
| 2000 | 282 | 282 | 309 | 309 |
| 2500 | 312 | 312 | 342 | 342 |
| 3150 | 350 | 350 | 410 | 410 |
| 3800 | 375 | 375 | 455 | 455 |
| 4000 | 385 | 385 | 475 | 475 |
| 4500 | 430 | 430 | - | - |
| 5000 | 450 | 450 | - | - |

Size: mm

table.14-1

Edgewise elbow

Flatwise elbow

For busway of all current levels, L1 and L2 standard dimensions are as shown in the figures, with minimum size: 245mm.

Flatwise offset

| | | | | | | Size: mm |
|---------|-----|---------|-----|-----|-----------|----------|
| Rated | | Copper | | | Aluminium | ۱ |
| current | | Minimum | | | Minimum | |
| (A) | L1 | L2 | L3 | L1 | L2 | L3 |
| 100 | - | - | - | 224 | 150 | 224 |
| 160 | - | - | - | 224 | 150 | 224 |
| 200 | - | - | - | 224 | 150 | 224 |
| 250 | 224 | 150 | 224 | 224 | 150 | 224 |
| 400 | 224 | 150 | 224 | 229 | 150 | 229 |
| 500 | - | - | - | 234 | 150 | 234 |
| 630 | 227 | 150 | 227 | 239 | 150 | 239 |
| 800 | 232 | 150 | 232 | 249 | 150 | 249 |
| 1000 | 244 | 150 | 244 | 257 | 150 | 257 |
| 1250 | 252 | 150 | 252 | 272 | 150 | 272 |
| 1350 | - | - | - | 279 | 150 | 279 |
| 1600 | 264 | 150 | 264 | 294 | 150 | 294 |
| 2000 | 282 | 150 | 282 | 309 | 150 | 309 |
| 2500 | 312 | 150 | 312 | 342 | 150 | 342 |
| 3150 | 350 | 150 | 350 | 410 | 150 | 410 |
| 3800 | 375 | 150 | 375 | 455 | 150 | 455 |
| 4000 | 385 | 150 | 385 | 475 | 150 | 475 |
| 4500 | 430 | 150 | 430 | - | - | - |
| 5000 | 450 | 150 | 450 | - | - | - |

table.14-2

Edgewise offset

For busway of all current levels, L1, L2 and L3 standard dimensions are as shown in the figures, with minimum size L1=245mm, L2=150mm, L3=245mm.

Flatwise offset fig.14-3



fig.14-4

Flatwise tee

Size: mm



| Rated | Copper | | Alum | ninium |
|---------|--------|-------|------|--------|
| current | Minii | num | Mini | imum |
| (A) | L1 | L2/L3 | L1 | L2/L3 |
| 100 | - | - | 224 | 224 |
| 160 | - | - | 224 | 224 |
| 200 | - | - | 224 | 224 |
| 250 | 224 | 224 | 224 | 224 |
| 400 | 224 | 224 | 229 | 229 |
| 500 | - | - | 234 | 234 |
| 630 | 227 | 227 | 239 | 239 |
| 800 | 232 | 232 | 249 | 249 |
| 1000 | 244 | 244 | 257 | 257 |
| 1250 | 252 | 252 | 272 | 272 |
| 1350 | - | - | 279 | 279 |
| 1600 | 264 | 264 | 294 | 294 |
| 2000 | 282 | 282 | 309 | 309 |
| 2500 | 312 | 312 | 342 | 342 |
| 3150 | 350 | 350 | 410 | 410 |
| 3800 | 375 | 375 | 455 | 455 |
| 4000 | 385 | 385 | 475 | 475 |
| 4500 | 430 | 430 | - | - |
| 5000 | 450 | 450 | - | - |

For busway of all current levels, L1, L2 and L3 standard dimensions are as shown in the figure.

table.15-1

Edgewise tee

Size: mm



| Rated | Copper | | Alum | ninium |
|---------|--------|-------|------|--------|
| current | Minii | num | Min | imum |
| (A) | L1 | L2/L3 | L1 | L2/L3 |
| 100 | - | - | 300 | 340 |
| 160 | - | - | 300 | 340 |
| 200 | - | - | 300 | 340 |
| 250 | 300 | 340 | 300 | 340 |
| 400 | 300 | 340 | 300 | 350 |
| 500 | - | - | 300 | 360 |
| 630 | 300 | 345 | 300 | 370 |
| 800 | 300 | 355 | 300 | 390 |
| 1000 | 300 | 380 | 300 | 405 |
| 1250 | 300 | 395 | 300 | 435 |
| 1350 | - | - | 300 | 450 |
| 1600 | 300 | 420 | 300 | 480 |
| 2000 | 300 | 455 | 300 | 510 |
| 2500 | 300 | 515 | 300 | 560 |
| 3150 | 300 | 435 | 300 | 495 |
| 3800 | 300 | 460 | 300 | 540 |
| 4000 | 300 | 470 | 300 | 560 |
| 4500 | 300 | 515 | - | - |
| 5000 | 300 | 535 | - | - |

L1, L2 and L3 standard dimensions are as shown in the figure.

table.15-2



-

For busway of all current levels, standard dimensions are as shown in the figure.

table.16-1



Edgewise cross

Flatwise cross

-

Rated

current (A)

Copper

Minimum

-

_

Size: mm

Size: mm

L4

Aluminium

Minimum

L3

L2

L1

| Rated current | | Cop Minii | per mum | | | Alum Minii | inium num | |
|------------------|-----|--------------|------------|-----|-----|---------------|--------------|-----|
| (A) | L1 | L2 | L3 | L4 | L1 | L2 | L3 | L4 |
| 100 | - | - | - | - | 300 | 372 | 300 | 372 |
| 160 | - | - | - | - | 300 | 372 | 300 | 372 |
| 200 | - | - | - | - | 300 | 372 | 300 | 372 |
| 250 | 300 | 372 | 300 | 372 | 300 | 372 | 300 | 372 |
| 400 | 300 | 372 | 300 | 372 | 300 | 382 | 300 | 382 |
| 500 | - | - | - | - | 300 | 392 | 300 | 392 |
| 630 | 300 | 377 | 300 | 377 | 300 | 402 | 300 | 402 |
| 800 | 300 | 387 | 300 | 387 | 300 | 422 | 300 | 422 |
| 1000 | 300 | 412 | 300 | 412 | 300 | 437 | 300 | 437 |
| 1250 | 300 | 427 | 300 | 427 | 300 | 467 | 300 | 467 |
| 1350 | - | - | - | - | 300 | 482 | 300 | 482 |
| 1600 | 300 | 452 | 300 | 452 | 300 | 512 | 300 | 512 |
| 2000 | 300 | 487 | 300 | 487 | 300 | 542 | 300 | 542 |
| 2500 | 300 | 547 | 300 | 547 | 300 | 607 | 300 | 607 |
| 3150 | 300 | 467 | 300 | 467 | 300 | 527 | 300 | 527 |
| 3800 | 300 | 492 | 300 | 492 | 300 | 572 | 300 | 572 |
| 4000 | 300 | 502 | 300 | 502 | 300 | 592 | 300 | 592 |
| 4500 | 300 | 547 | 300 | 547 | - | - | - | - |
| 5000 | 300 | 567 | 300 | 567 | - | - | - | - |

For busway of all current levels, standard dimensions are as shown in the figure.

table.16-2

Flanged end

Flanged end and end tap box can be used in connection with switchgear and transformer of any type and users can determine the spacing between the stubs of the bus bar based on the specific applications.







fig.17-2

Note:

1. As a standard flanged end, when the bus bar current is less than or equal to 1600A, K=100mm; when the bus bar current is more than 1600A, K=120mm. 2.All dimensions provided are for standard products. Please contact our engineers for customized products' dimensions.

Flanged end side dam





fig.18-1

Size: mm

Copper

| Rated | ы | ŀ | A | D | c | (|) |
|-------------|-----|--------|--------|-----|-----|--------|--------|
| current (A) | | 4 Wire | 5 Wire | D | | 4 Wire | 5 Wire |
| 250 | 88 | 35 | 39 | 90 | 120 | 390 | 490 |
| 400 | 88 | 35 | 39 | 90 | 120 | 390 | 490 |
| 500 | - | - | - | - | - | - | - |
| 630 | 93 | 35 | 39 | 95 | 125 | 390 | 490 |
| 800 | 103 | 35 | 39 | 105 | 135 | 390 | 490 |
| 1000 | 128 | 35 | 39 | 130 | 160 | 390 | 490 |
| 1250 | 143 | 35 | 39 | 145 | 175 | 390 | 490 |
| 1350 | - | - | - | - | - | - | - |
| 1600 | 168 | 35 | 39 | 170 | 200 | 390 | 490 |
| 2000 | 203 | 35 | 39 | 205 | 235 | 450 | 570 |
| 2500 | 263 | 35 | 39 | 265 | 295 | 450 | 570 |
| 3150 | 340 | 35 | 39 | 342 | 372 | 450 | 570 |
| 3800 | 390 | 35 | 39 | 392 | 422 | 450 | 570 |
| 4000 | 410 | 35 | 39 | 412 | 442 | 450 | 570 |
| 4500 | 500 | 35 | 39 | 502 | 532 | 450 | 570 |
| 5000 | 540 | 35 | 39 | 542 | 572 | 450 | 570 |

table.18-1

| Α | lum | าเท | 11.1 | m |
|---|-----|-----|------|---|
| | G | | T C | |
| | | | | |

Size: mm

| | Rated | н | ŀ | A | R | с — | [|) |
|---|-------------|-----|--------|--------|-----|-----|--------|--------|
| | current (A) | п | 4 Wire | 5 Wire | D | C | 4 Wire | 5 Wire |
| | 100 | 88 | 35 | 39 | 90 | 120 | 390 | 490 |
| | 160 | 88 | 35 | 39 | 90 | 120 | 390 | 490 |
| | 200 | 88 | 35 | 39 | 90 | 120 | 390 | 490 |
| | 250 | 88 | 35 | 39 | 90 | 120 | 390 | 490 |
| | 400 | 98 | 35 | 39 | 100 | 130 | 390 | 490 |
| | 500 | 108 | 35 | 39 | 110 | 140 | 390 | 490 |
| | 630 | 118 | 35 | 39 | 120 | 150 | 390 | 490 |
| | 800 | 138 | 35 | 39 | 140 | 170 | 390 | 490 |
| | 1000 | 153 | 35 | 39 | 155 | 185 | 390 | 490 |
| | 1250 | 183 | 35 | 39 | 185 | 215 | 390 | 490 |
| | 1350 | 198 | 35 | 39 | 200 | 230 | 390 | 490 |
| | 1600 | 228 | 35 | 39 | 230 | 260 | 390 | 490 |
| | 2000 | 258 | 35 | 39 | 260 | 290 | 450 | 570 |
| | 2500 | 323 | 35 | 39 | 325 | 355 | 450 | 570 |
| | 3150 | 460 | 35 | 39 | 462 | 492 | 450 | 570 |
| ĺ | 3800 | 550 | 35 | 39 | 552 | 582 | 450 | 570 |
| | 4000 | 590 | 35 | 39 | 592 | 622 | 450 | 570 |

table.18-2

Note:

As shown in the figure, for the location of the hole of outboard, it shall be 15mm away from the outer edge; while for the location of the one of inboard, it shall be 60mm away from the inner edge. The rest distance wherein is given uniformly for mid holes according to situation.
E and F indicate the distance between the centers of two adjacent holes, and the value shall be limited with the extension from 100mm to 250mm, E and F will be

2. E and F indicate the distance between the centers of two adjacent holes, and the value shall be limited with the extension from 100mm to 250mm, E and F will be confirmed and sent to the customer when the end tap box dimension is confirmed.

-M

Flanged end details









fig.19-1

._м

| Copper | | | | | | Size: mm |
|-------------------|----|----|----|-----|-------|----------|
| Rated current (A) | Α | В | С | К | 2-M | Туре |
| 250 | 20 | 40 | - | 100 | 2- | А |
| 400 | 20 | 40 | - | 100 | 2-φ11 | А |
| 500 | - | - | - | - | - | - |
| 630 | 20 | 40 | - | 100 | 2- | А |
| 800 | 20 | 40 | - | 100 | 2-φ11 | А |
| 1000 | 25 | 50 | - | 100 | 2- | А |
| 1250 | 20 | 40 | 40 | 100 | 4-φ14 | В |
| 1600 | 25 | 50 | 50 | 100 | 4-φ18 | В |
| 2000 | 30 | 60 | 60 | 120 | 4-φ18 | В |
| 2500 | 30 | 60 | 60 | 120 | 6- | С |
| 3150 | 30 | 60 | 60 | 120 | 4-φ18 | В |
| 3800 | 25 | 50 | 50 | 120 | 6- | С |
| 4000 | 25 | 50 | 50 | 120 | 6- | С |
| 4500 | 30 | 60 | 60 | 120 | 6- | С |
| 5000 | 30 | 60 | 60 | 120 | 6- | С |

table.19-1

| Aluminium | | | | | | Size: mm |
|-------------------|----|----|----|-----|-------|----------|
| Rated current (A) | Α | В | С | К | 2-M | Туре |
| 100 | 20 | 40 | - | 100 | 2- | А |
| 160 | 20 | 40 | - | 100 | 2- | Α |
| 200 | 20 | 40 | - | 100 | 2- | Α |
| 250 | 20 | 40 | - | 100 | 2- | А |
| 400 | 20 | 40 | - | 100 | 2- | Α |
| 500 | 25 | 50 | - | 100 | 2- | Α |
| 630 | 25 | 50 | - | 100 | 2- | Α |
| 800 | 20 | 40 | 40 | 100 | 4-φ14 | В |
| 1000 | 20 | 40 | 40 | 100 | 4-φ14 | В |
| 1250 | 30 | 60 | 60 | 100 | 4-φ18 | В |
| 1350 | 30 | 60 | 60 | 100 | 4-φ18 | В |
| 1600 | 25 | 50 | 50 | 100 | 6- | С |
| 2000 | 30 | 60 | 60 | 120 | 6- | С |
| 2500 | 30 | 60 | 60 | 120 | 6-φ18 | С |
| 3150 | 25 | 50 | 50 | 120 | 6- | С |
| 3800 | 30 | 60 | 60 | 120 | 6- | С |
| 4000 | 30 | 60 | 60 | 120 | 6- | С |

table.19-2

Note: For the current equal to or above 3150A, two bars shall be adopted for per phase, and the hole dimension shown in the tab shall be furnished in both bars.

End tap box

WavePro LT busway system tap boxes are used where a run of busway is fed by cable. We offer end tap box in standard size $(1m \times 1m \times 1m)$, while we can also supply with nonstandard box according to site measurements.

All provided dimensions are for standard products. Please contact our engineers for customized product's dimensions.



Terminal cover

Terminal cover is installed to terminate the busway to prevent ingress of external materials/particles and contact with live parts, thus enclosing the whole busway system.



fig.20-3



Flanged end cutout and hole pattern

Copper

| Rated current | М | | N |
|---------------|--------|--------|-----|
| (A) | 4 Wire | 5 Wire | |
| 250 | 330 | 430 | 60 |
| 400 | 330 | 430 | 60 |
| 500 | - | - | - |
| 630 | 330 | 430 | 65 |
| 800 | 330 | 430 | 75 |
| 1000 | 330 | 430 | 100 |
| 1250 | 330 | 430 | 115 |
| 1600 | 330 | 430 | 140 |
| 2000 | 390 | 510 | 175 |
| 2500 | 390 | 510 | 235 |
| 3150 | 390 | 510 | 312 |
| 3800 | 390 | 510 | 362 |
| 4000 | 390 | 510 | 382 |
| 4500 | 390 | 510 | 472 |
| 5000 | 390 | 510 | 512 |

table.21-1

Note:

- 1. "A" indicates the length of end tap box while "B" indicates the width, they are based on the site situation.
- 2. "L1" and "L2" are based on the location of flanged end. For standard product, they' are the same. "M1" is based on the location of flanged end. For standard product, M1=M/2.
- 3.

Aluminium

Size: mm

Size: mm

| Rated current | 1 | N | |
|---------------|--------|--------|-----|
| (A) | 4 Wire | 5 Wire | IN |
| 100 | 330 | 430 | 60 |
| 160 | 330 | 430 | 60 |
| 200 | 330 | 430 | 60 |
| 250 | 330 | 430 | 60 |
| 400 | 330 | 430 | 70 |
| 500 | 330 | 430 | 80 |
| 630 | 330 | 430 | 90 |
| 800 | 330 | 430 | 110 |
| 1000 | 330 | 430 | 125 |
| 1250 | 330 | 430 | 155 |
| 1350 | 330 | 430 | 170 |
| 1600 | 330 | 430 | 200 |
| 2000 | 390 | 510 | 230 |
| 2500 | 390 | 510 | 295 |
| 3150 | 390 | 510 | 432 |
| 3800 | 390 | 510 | 522 |
| 4000 | 390 | 510 | 562 |

table.21-2

As shown in the figure, the hole in the corner shall be 80mm away from one edge of end tap box and 20mm away from the other, the rest distance wherein is given uniformly for mid holes according to situation.
"a" and "b" indicate the distance between the centers of two adjacent holes, and "b" indicate the distance between the centers of two adjacent holes, and the units of the list of the situation from 100mm to 200mm.

and the value shall be limited with the extension from 100mm to 250mm.

Wall flange



fig.22-1

Note:

- 1. W indicates the width of busway while H indicates the height;
- 2. A indicates the width of cutout while B indicates the height;
- 3. W1 indicates the external width of flange while H1 indicates the height;
- 4. W2 indicates the internal width of flange while H2 indicates the height;
- 5. The flange is dimidiate;
- 6. Flange is necessary in both sides of the cutout;
- 7. Flange is fixed against the wall with internal expansion bolt.

Size: mm

| Rated current | External dimension of busway W×H | | rnal dimension of buswayDimension of cutout $W \times H$ $A \times B (\geq)$ | | External dimension of wall flange W1×H1 (≥) | | Internal dimension of wall flange W2×H2 (≥) | |
|------------------|-------------------------------------|------------------|--|-----------|--|-----------|--|-----------|
| (A) | Cu | Al | Cu | Al | Cu | Al | Cu | Al |
| 100 | - | 128 × 88 | - | 230 × 190 | - | 215 × 390 | - | 140 × 100 |
| 160 | - | 128 × 88 | - | 230 × 190 | - | 215 × 390 | - | 140 × 100 |
| 200 | - | 128 × 88 | - | 230×190 | - | 215 × 390 | - | 140 × 100 |
| 250 | 128×88 | 128 × 88 | 230 × 190 | 230×190 | 215 × 390 | 215 × 390 | 140×100 | 140 × 100 |
| 400 | 128×88 | 128 × 98 | 230 × 190 | 230 × 200 | 215 × 390 | 215 × 400 | 140×100 | 140 × 110 |
| 500 | - | 128×108 | - | 230×210 | - | 215 × 410 | - | 140 × 120 |
| 630 | 128×93 | 128×118 | 230 × 195 | 230 × 220 | 215 × 395 | 215 × 420 | 140 × 105 | 140 × 130 |
| 800 | 128 × 103 | 128 × 138 | 230 × 205 | 230 × 240 | 215 × 405 | 215 × 440 | 140 × 115 | 140 × 150 |
| 1000 | 128 × 128 | 128 × 153 | 230 × 230 | 230 × 255 | 215 × 430 | 215 × 455 | 140 × 140 | 140 × 165 |
| 1250 | 128×143 | 128 × 183 | 230 × 245 | 230 × 285 | 215 × 445 | 215 × 485 | 140 × 155 | 140 × 195 |
| 1350 | - | 128×198 | - | 230 × 300 | - | 215 × 500 | - | 140 × 210 |
| 1600 | 128×168 | 128×228 | 230 × 270 | 230 × 330 | 215×470 | 215 × 530 | 140 × 180 | 140 × 240 |
| 2000 | 128 × 203 | 128 × 258 | 230 × 305 | 230 × 360 | 215 × 505 | 215 × 560 | 140 × 215 | 140 × 270 |
| 2500 | 128 × 263 | 128 × 323 | 230 × 365 | 230 × 425 | 215 × 565 | 215 × 625 | 140 × 275 | 140 × 335 |
| 3150 | 128 × 340 | 128×460 | 230 × 442 | 230 × 562 | 215 × 642 | 215 × 762 | 140 × 352 | 140 × 472 |
| 3800 | 128 × 390 | 128 × 550 | 230 × 492 | 230 × 652 | 215 × 692 | 215 × 852 | 140 × 402 | 140 × 562 |
| 4000 | 128×410 | 128 × 590 | 230 × 512 | 230 × 692 | 215 × 712 | 215 × 892 | 140 × 422 | 140 × 602 |
| 4500 | 128 × 500 | - | 230 × 602 | - | 215 × 802 | - | 140 × 512 | - |
| 5000 | 128 × 540 | - | 230 × 642 | - | 215 × 842 | - | 140 × 552 | - |

table.22-1

Expansion length

Expansion length is the transition section compensating thermal expansion, it is normally set at each 60m in linear distance.



Reducer

This transition section is used for reducing busbar size according to the final load, it provides users with more economic power transmission and distribution method.



Note: H3, H4 is the height of the busway. Please refer to table.13-1 & 13-2.

Note: H1=H+67 (H is bus height)

Transposition section

Transposition section is the transition part used for changing phase sequence of the busbar. Its minimum size is 1500mm. The phase sequence of both sides needs to be provided by the customer.



Note: H2=H+200mm (H is busbar height)

Note:

1. For H dimensions please refer to table.12-2.

2. All dimensions provided are for standard products. Please contact our engineers for customized product's dimensions.







Bus plug

WavePro LT bus plugs are used to Supply electrical power directly to the load from the busway system. The protection component in a bus plug can be either a circuit breaker or fuse.

3-Pole or 4-Pole circuit breakers may be installed in the plug for load protection including accessories of circuit breakers such as rotary handles, shunt release, thermal magnetic release and leakage-current protection module

Physical data of plug (L \times W \times H) mm

*For any nonstandard dimension, please contact us.

| Operation mode | Rated current (A) | Dimension of plug (L $	imes$ W $	imes$ H) mm |
|----------------------------|----------------------|--|
| Manual operating mechanism | 25~160 | 450 × 240 × 260 |
| | 200, 250 | 550 × 260 × 280 |
| ng.24-1 | 400 | 650 × 300 × 300 |
| Deter concreting machanism | 25~160 | $430 \times 240 \times (275 + 70^{(1)})$ |
| Rotary operating mechanism | 200, 250 | 550 × 260 × (320+70 ⁽¹⁾) |
| ng.24-2 | 400 | $650 \times 300 \times (340 + 70^{(1)})$ |

table.24-1

(1) Additional 70mm dimension indicated is for the space required to install rotary handle.



Bus plug protection components

GE Record Plus[™] circuit breakers are provided as standard offering for WavePro LT bus plug. The circuit will be reliably protected.

Record Plus[™] breakers have unique current limiting devices and integrated protection devices known as trip unit. They meet the needs of protection and isolation for low-voltage distribution lines.

Easy-to-mount rotary handles

Fitted onto the breaker front the device allows the vertical handle movement to be changed into a rotary operation with the OFF position at 3 o'clock or the OFF position at 6 o'clock. An accurate position indication of the three breaker positions ON-OFF and TRIPPED is provided by a totally new internal design that also allows the user to install one or two early closing and late opening contact blocks which are the same as the standard internal accessory types.

FE160 and FE250

Rated at 160 and 250A, the FE frame sizes are designed for side-by-side mounting with FD160 types in panels. FE sizes are equipped with an easily accessible busbar connection and can also be supplied with cable lugs for use with copper or aluminum conductors. The design allows the use of interchangeable thermal-magnetic, magnetic-only, and electronic trip units.

FG400 and FG630

Rated at 400 and 630A, the FG frame size includes all of the advanced features of the FD and FE frame sizes.

The FG connection area features easy-to-access busbar connections. Cable lugs for use with single or multiple copper or aluminum conductors are optionally available. The breaker is designed for use with interchangeable electronic trip units that can be easily adapted to multiple levels of protection.



Electromechanical devices

Devices available in a current range of 16 to 1250A as single, two, three or four pole devices. The electromechanical trip units exist as thermal magnetic, magnetic-only and generator protection models. The high-performance thermal magnetic trip units exist as selective and nonselective versions and are equipped with a fault indicator that distinguishes between overload and short-circuit events in accordance with HD 384(1). This patented safety feature allows users to reduce downtime by resetting the breaker directly after an overload event.





Electronic devices SMR2

Designed to provide a flexible solution for all protection scenarios the standard device provides an extensive set of protection features including:

- Long Time Protection adjustable from 0.4 to 1x In
- A choice of up to five Long Time Delay Bands
- Short Time protection adjustable from 2 to 12x In
- A choice of up to five Short Time Delay Bands with a set of optional I2T bands
- Instantaneous Short Circuit Protection adjustable from 2 to 13x In
- Zone selective interlock on ST and GF functions (When a GF module is added)
- A Battery that supplies the Thermal Mermory function



Personnel protection

A line of three and four pole add-on residual current devices are available as side or bottom mounted units with ratings up to 630A and sensitivities of 30mA to 10A. The devices slide on to the breaker easily and are fixed by simply tightening the main electrical connections. Designed to meet the latest standards, they each have a mechanical and electrical test option and share a common cut out. A de-electric disconnect plug unit and setting areas with transparent, tamper-free cover are standard for the whole line. For ratings above 630A, seperate sensors and relays are available, or an integrated ground fault protection can be used.



Auxiliary and Bell Alarm contacts

The internal accessories are common to Record Plus™ FD, FE and FG circuit breakers. They offer a unique, patented, auxiliary contact block with normally open and normally closed contacts which are suitable for use in high current and high fidelity applications. Selective Fault Indication is possible by using one or a combination of the two Bell Alarm contact types.



Releases

The shunt and undervoltage releases are a totally new design combining the best in electromechanical and electronic engineering. Most releases are common for AC and DC voltages and are available in a wide voltage range. They combine low power consumption, a kiss-free, lock-out design and the ease of use common to all Record Plus™ internal accessories.

Busway Plugs with GE Record Plus[™] breaker

With FD160 Breaker-3 Poles/3 Trips, Rotary Handle

| Rated current (A) | Icc/415V | Breaker | Bus plug models (standard) | Bus plug models (with shunt trip) |
|-------------------|----------|----------------------|----------------------------|-----------------------------------|
| 25 | 50kA | FDN160 25A, 50KA 3P | WTPR3P0240FDN | WTPR3P0240FDNS |
| 32 | 50kA | FDN160 32A, 50KA 3P | WTPR3P0340FDN | WTPR3P0340FDNS |
| 40 | 50kA | FDN160 40A, 50KA 3P | WTPR3P0440FDN | WTPR3P0440FDNS |
| 50 | 50kA | FDN160 50A, 50KA 3P | WTPR3P0540FDN | WTPR3P0540FDNS |
| 63 | 50kA | FDN160 63A, 50KA 3P | WTPR3P0640FDN | WTPR3P0640FDNS |
| 80 | 50kA | FDN160 80A, 50KA 3P | WTPR3P0840FDN | WTPR3P0840FDNS |
| 100 | 50kA | FDN160 100A, 50KA 3P | WTPR3P1040FDN | WTPR3P1040FDNS |
| 125 | 50kA | FDN160 125A, 50KA 3P | WTPR3P1340FDN | WTPR3P1340FDNS |
| 160 | 50kA | FDN160 160A, 50KA 3P | WTPR3P1640FDN | WTPR3P1640FDNS |

table.27-1

With FD160 Breaker-4 Poles/4 Trips, Rotary Handle

| Rated current (A) | Icc/415V | Breaker | Bus plug models (standard) | Bus plug models (with shunt trip) |
|-------------------|----------|----------------------|----------------------------|-----------------------------------|
| 25 | 50kA | FDN160 25A, 50KA 4P | WTPR4P0240FDN | WTPR4P0240FDNS |
| 32 | 50kA | FDN160 32A, 50KA 4P | WTPR4P0340FDN | WTPR4P0340FDNS |
| 40 | 50kA | FDN160 40A, 50KA 4P | WTPR4P0440FDN | WTPR4P0440FDNS |
| 50 | 50kA | FDN160 50A, 50KA 4P | WTPR4P0540FDN | WTPR4P0540FDNS |
| 63 | 50kA | FDN160 63A, 50KA 4P | WTPR4P0640FDN | WTPR4P0640FDNS |
| 80 | 50kA | FDN160 80A, 50KA 4P | WTPR4P0840FDN | WTPR4P0840FDNS |
| 100 | 50kA | FDN160 100A, 50KA 4P | WTPR4P1040FDN | WTPR4P1040FDNS |
| 125 | 50kA | FDN160 125A, 50KA 4P | WTPR4P1340FDN | WTPR4P1340FDNS |
| 160 | 50kA | FDN160 160A, 50KA 4P | WTPR4P1640FDN | WTPR4P1640FDNS |

table.27-2

With FE/FG Breaker-3 Poles with 3 Trips, Rotary Handle

| Rated current (A) | Icc/415V | Breaker | Bus plug models (standard) | Bus plug models (with shunt trip) |
|-------------------|----------|----------------------|----------------------------|-----------------------------------|
| 32 | 50kA | FEN160 32A, 50KA 3P | WTPR3P0340FEN | WTPR3P0340FENS |
| 40 | 50kA | FEN160 40A, 50KA 3P | WTPR3P0440FEN | WTPR3P0440FENS |
| 50 | 50kA | FEN160 50A, 50KA 3P | WTPR3P0540FEN | WTPR3P0540FENS |
| 63 | 50kA | FEN160 63A, 50KA 3P | WTPR3P0640FEN | WTPR3P0640FENS |
| 80 | 50kA | FEN160 80A, 50KA 3P | WTPR3P0840FEN | WTPR3P0840FENS |
| 100 | 50kA | FEN160 100A, 50KA 3P | WTPR3P1040FEN | WTPR3P1040FENS |
| 125 | 50kA | FEN160 125A, 50KA 3P | WTPR3P1340FEN | WTPR3P1340FENS |
| 160 | 50kA | FEN160 160A, 50KA 3P | WTPR3P1640FEN | WTPR3P1640FENS |
| 200 | 50kA | FEN250 200A, 50KA 3P | WTPR3P2040FEN | WTPR3P2040FENS |
| 250 | 50kA | FEN250 250A, 50KA 3P | WTPR3P2540FEN | WTPR3P2540FENS |
| 400 | 50kA | FGN630 400A, 50KA 3P | WTPR3P4040FGN | WTPR3P4040FGNS |

table.27-3

With FE/FG Breaker-4 Poles with 4 Trips, Rotary Handle

| Rated current (A) | Icc/415V | Breaker | Bus plug models (standard) | Bus plug models (with shunt trip) |
|-------------------|----------|----------------------|----------------------------|-----------------------------------|
| 32 | 50kA | FEN160 32A, 50KA 4P | WTPR4P0340FEN | WTPR4P0340FENS |
| 40 | 50kA | FEN160 40A, 50KA 4P | WTPR4P0440FEN | WTPR4P0440FENS |
| 50 | 50kA | FEN160 50A, 50KA 4P | WTPR4P0540FEN | WTPR4P0540FENS |
| 63 | 50kA | FEN160 63A, 50KA 4P | WTPR4P0640FEN | WTPR4P0640FENS |
| 80 | 50kA | FEN160 80A, 50KA 4P | WTPR4P0840FEN | WTPR4P0840FENS |
| 100 | 50kA | FEN160 100A, 50KA 4P | WTPR4P1040FEN | WTPR4P1040FENS |
| 125 | 50kA | FEN160 125A, 50KA 4P | WTPR4P1340FEN | WTPR4P1340FENS |
| 160 | 50kA | FEN160 160A, 50KA 4P | WTPR4P1640FEN | WTPR4P1640FENS |
| 200 | 50kA | FEN250 200A, 50KA 4P | WTPR4P2040FEN | WTPR4P2040FENS |
| 250 | 50kA | FEN250 250A, 50KA 4P | WTPR4P2540FEN | WTPR4P2540FENS |
| 400 | 50kA | FGN630 400A, 50KA 4P | WTPR4P4040FGN | WTPR4P4040FGNS |

Accessories





Edgewise hanger (Horizontal)

The edgewise hanger is used when the busway is edgewise installed. It is suitable for all ampere ratings.





Flatwise hanger (Horizontal)

The flatwise hanger is used when the busway is flatwise installed. It is suitable for all ampere ratings. But dimension of the flatwise installation beam is based on the ampere rating. In the pic below W is the width of the busway.







Fixed hanger (Vertical)

The fixed hanger is used when the busway is vertically installed. It is installed on the wall between the two floors. It keeps the busway from moving horizontally. It is suitable for all ampere ratings. Fixed hanger has two parts, a pair of "Hanger Holder" which are perpendicular to the wall and a "Hanger Beam" which is parallel with the wall.

Note:

^{1.} L1 and L2 are customized based on different projects. Other dimensions are for standard products.

Exation hangers are provided by the installation company as a Standard Practice. It is charged separately when supplied by the factory, according to the dimension provided.

Spring hanger (Vertical)

Spring hanger is used in each floor to support vertically installed busway's weight.

Spring hanger is connected with the busway by bolt.

Spring hangers have different spring quantities for different ampere rating busways. Please refer to table.29-1.



| Rated current (A) | Spring Qty |
|-------------------|------------|
| 100-800 | 2 |
| 1000-2500 | 4 |
| 3150-5000 | 6 |

table.29-1

Note:

All dimensions are in mm.
All dimensions provided are for standard products. Please contact our engineers for customized products' dimensions.

Installation

Minimum clearance required for heat dissipation







Minimum clearance required for Plug-in box installation

Installation of bus plug

When the busway is horizontally or vertically installed near the wall, a minimum clearance is required for Plug-in box installation. Pls refer to below table.34-1

| Rated current of plugs (A) | 100 | 250 | 400 | 630 | 800 | 1000 |
|-------------------------------|-----|-----|-----|-----|-----|------|
| L (mm) | 150 | 195 | 210 | 230 | 260 | 300 |

table.30-1

Note:

1. All dimensions are in mm.

2. For IP65 application, busway shall be edgewise or vertically installed.



Horizontal installation

Horizontal through-the-wall installation

For dimensions of through-the-wall installation, please refer to the left figure.



Vertical installation

For installing vertical bus run, please refer to the fig.31-1 for dimension of cut holes. It shall be ensured that the spacing between every two runs of busway exceeds 400mm if there are two or more than two vertical runs of busway installed in the same riser.

Key points in Vertical installation

- In vertical installation, the distance between joint and ground should not be less than 0.56m, while distance between busway and wall backwards should be more than 0.1m
- Busway installed in riser should be reinforced in the center (generally when the space between floors exceed 4m or according to the user's special requirements), which may be carried out referring to the figure. Additional supports shall be based on busway rating
- In vertical installation, spring bracket should be installed first and then busway, together with the spring bracket, can be fixed on the channel steel bed. Switch the spring to adjust the nut so that bracket spring can naturally bear the weight of busway
- The central distance between two neighbor vertical busways should be more than 0.4m. If have the special situation, please contact with project engineer
- The joint should not be located within slab openings

Ordering Information

WavePro LT purchase guide

The following information should be noted in building construction drawings and busway arrangement drawings:

- Model, rated current, rated voltage
- Plug-in busway or feeder busway
- Characteristics of the power supply and protection degree
- All fittings' installation locations and the dimension limits
- Power connecting method
- Surface treatment and color and accessories
- Name, model, specifications, quantity of components and protection degree of the plug

WavePro LT busway quotation inquiry form

| Item | Details | | | | | |
|-------------------------------|---|--|--|--|--|--|
| Conduct type | | | | | | |
| Rated capacity | 100A 160A 200A 250A 400A 500A 630A 1000A 1250A 1600A 2000A 3150A 3800A 4000A 5000A | | | | | |
| Number of phase and wire | 3L+50% Housing ground 3L+100%N+50% Housing ground 3L+100%N+50% Internal ground 3L+200%N+50% Housing ground 3L+200%N+50% Internal ground 3L+200%N+50% Housing ground | | | | | |
| Phase sequence and color | Option 1 Option 2 Option 4 Option 6 Option 7 | | | | | |
| Frequency | 50Hz60Hz | | | | | |
| Voltage | 415V690V | | | | | |
| Certification | IEC Others (consult the manufacturer in advance) | | | | | |
| Degree of protection | □ IP40 □ IP42 □ IP54 □ IP65 □ Others | | | | | |
| Short withstand current@1s | 10kA 20kA 30kA 50kA 65kA 80kA 100kA | | | | | |
| Color | GE Standard Grey (RAL7000) RAL9001 Others (please specify) | | | | | |
| Model | Plug-in busway:meter (s)Feed-in busway:meter (s) | | | | | |
| Number of Plug Outlets | 1 2 3 4 One side Both side | | | | | |
| Accessories | L type horizontal elbow (inside N phase), Qnty: L type horizontal elbow (outside N phase), Qnty: L type vertical elbow (above N phase), Qnty: L type vertical elbow (under N phase), Qnty: T type horizontal elbow (inside N phase), Qnty: T type horizontal elbow (outside N phase), Qnty: T type vertical elbow (above N phase), Qnty: T type horizontal elbow (outside N phase), Qnty: T type vertical elbow (above N phase), Qnty: T type vertical elbow (under N phase), Qnty: | | | | | |
| | Terminal, quantity: Flanged end, quantity: | | | | | |
| | Reducer, quantity: Expansion length, quantity: Transposition length, quantity: | | | | | |
| | MCCB Others Rotary handle operation Manual operation | | | | | |
| Plua | Roted currentA, quantity:A, quantity: | | | | | |
| ridg | A, quantity:A, quantity: | | | | | |
| | Short-circuit currentA | | | | | |
| Installation Hanger | Horizontal, quantity: Vertical, quantity: | | | | | |
| Delivery date | | | | | | |
| Mode of shipping | | | | | | |
| Packaging requirement | | | | | | |
| Address of destination | | | | | | |
| Contact Person Info. | | | | | | |
| Contact | | | | | | |
| Special requirement | | | | | | |

table.32-1

Busway Phase Sequence and Color









Option 6



3L+200%N+50% Housing ground



3L+200%N+50% Internal ground

WavePro LT catalogues

Lengths and fittings



| EL: | Elbow | |
|-----|--------|---------------------------|
| | LEIN: | Edgewise (N inboard) |
| | LEON: | Edgewise (N outboard) |
| | LFNN: | Flatwise |
| ZL: | Offset | |
| | ZENN: | Edgewise |
| - | ZFUN: | Flatwise (N phase Up) |
| | ZFDN: | Flatwise (N phase Down) |
| TE: | Тее | |
| | TEIN: | Edgewise Tee (N inboard) |
| | TEON: | Edgewise Tee (N outboard) |
| | TFNN: | Flatwise Tee |
| CL: | Cross | |
| | CFNN: | Flatwise Cross |
| | CENN: | Edgewise Cross |
| | | |

Samples:

1. IP54, 2000A Feeder Busway, 3L+100%N+50% Housing PE, Copper Conductor: WTBFDCSLN320C54

2. IP54, 4000A Elbow, 3L+100%N+50% Housing PE, Aluminum Conductor: WTBFDEL340A54

3. Copper Busway Outlet: WTBFDOTLTC; Aluminum Busway Outlet: WTBFDOTLTA

Note: For 60Hz product, please contact GE sales engineer for detail.

Busway plugs

| WT P R | 3P | 10 | 40 | FEN | S |
|---|---|--|----------------------------------|---|---|
| WavePro LT Plugs M: Manual Mechanism R: Rotary Mechanism | 3P: 3 Poles Breaker with Neutral Line 4P: 4 poles breaker with 4 trips | 02: 25A 03: 32A 04: 40A 05: 50A 06: 63A 08: 80A 10: 100A 13: 125A 16: 160A 20: 200A 25: 250A 32: 315A 40: 400A | 40: IP40 42: IP42 54: IP54 | Breaker: FDN FEN FGN FEH FGH | -: w/o Shunt Trip S: with Shunt Trip |

Accessories

| WT | Α | | SPHR | 08 |
|------------|-----------|-------|------------------------|-----------------|
| WavePro LT | Accessory | ETB: | End Tap Box | 00: End Tap Box |
| | | SPHR: | Spring Hanger | 03: 100~250A |
| | | HE: | Edgewise Hanger | 04: 400A |
| | | HF: | Flatwise Hanger | 05: 500A |
| | | HX: | Fixed Hanger | 06: 630A |
| | | HPP: | Press Plate - Flatwise | 08: 800A |
| | | VPP: | Press Plate - Edgewise | 10: 1000A |
| | | FLC: | Flex Connection | 12: 1250A |
| | | CNB: | Connecting Bar | 13: 1350A |
| | | JSH: | Joint Cover | 16: 1600A |
| | | WF: | Wall Flange | 20: 2000A |
| | | OTH: | Others | 25: 2500A |
| | | | | 32: 3150A |
| | | | | 38: 3800A |
| | | | | 40: 4000A |
| | | | | 45: 4500A |
| | | | | 50: 5000A |

GE Energy

Greater China

Shanghai

4F, Building 2, CTP, No.1 Hua Tuo Rd. Zhang Jiang Hi-Tech Park Shanghai, China 201203 T : +86 21 3877 7888 F : +86 21 3877 7600

South East Aisa Malaysia

Level 6, 1 Sentral, Jalan Travers, Kuala Lumpur Sentral Kuala Lumpur, Malaysia 50470 T : +603 2273 9788 F : +603 2273 7988

Thailand

25th floor, CRC Tower, All Seasons Place 87/2 Wireless Road, Lumpini Pathumwan, Bangkok 10330 T : +66 2 648 0202 F : +66 2 648 0200

ANZ

Australia

125-127 Long Street Smithfield, Sydney, NSW 2164 T : +61 2 8788 6911 F : +61 2 8788 7224

North Asia Japan

11F, Akasaka Park Bldg.,5-2-20 Akasaka, Minato-ku Tokyo 107-6111 T : +81 3 3588 5288 F : +81 3 3585 3010

Taiwan

6F, No. 8, Min Sheng E. Rd., Sec. 3, Taipei 10480 T : +886 2 2183 7000 F : +886 2 2516 6829

Philippines

8F Net Cube Building, 30th Street Corner 3rd Avenue, Crescent West Park Global City Taguig 1634 T : +63 2 877 7000 F : +63 2 846 0629

Vietnam

Saigon Centre, Unit 1, Floor 7 Le Loi Boulevard, District 1 HoChiMinh City T : +84 8 3914 6700 F : +84 8 3827 8229

New Zealand

Level 1, 8 Tangihua Street Auckland, North Island T : +64 9 353 6706 F : +64 9 353 6707

Korea

3rd Floor, GE Tower, 71-3, Cheongdam-dong, Gangnam-gu Seoul, Korea 135-100 T : +82 2 6201 4501 F : +82 2 6201 4344



For more information, please visit <u>www.geindustrial.com</u>

Printing Code: IN201201D02EN © Copyright GE Industrial Solutions 2012

Indonesia

BRI II Tower, 27th floor Jl. Jend. Sudirman No. 44-46 Jakarta 10210 T: +62 21 573 0430 F: +62 21 574 7089

Singapore

240 Tanjong Pagar Road #06-00 GE Tower Singapore 088540 T : +65 6220 7022 F : +65 6326 3015